DEPARTMENT OF ATOMIC ENERGY

ESTABLISHMENT OF NUCLEAR POVER STATIONS UPTO END OF 1978-79 AND OUTLAY THEREON.

In the paper "Installation of Nuclear Power Stations during the Fourth Plan Period" sent to the Planning Commission in June 1964, the Department of Atomic Energy had set forth in detail their proposals for the installation of 1.2 Million Kilowatts of nuclear power by the end of March 1971 made up of as under:-

(A) <u>Projects spilling over from</u> Third Plan Period

(i) Tarapur (2 reactors of 190 MWe each) Atomic Power Project.

380 Me

(ii) Rajasthan (1st Unit) Atomic Power Project.

200 M/Je

(B) Fourth Plan Projects

(iii) Rajasthan (2nd Unit) Atomic Power Project.

200 Me

(iv) Madras (2 reactors of 200 MWe)
 Atomic Power Project.

400 M/e

1.180 MWe

- 2. The work on the Tarapur and Rajasthan Atomic Power Stations are in full swing while that on the first 200-MNe reactor Unit of the Madras Atomic Power Station is getting into stride. The Tarapur Station is scheduled to be turned over for commercial operation some time in April 1969 and the sent over power 380 MNe will be shared equally by the Maharashtra and Gujarat States. The first 200 MNe unit of the Rajasthan Atomic Power Station is scheduled to be commissioned some time during 1970-71 while the second 200 MNe unit is scheduled to deliver power to the State by 1972.
- 3. At the time of including the Madras Atomic Power Project in the erstwhile Fourth Plan, it was expected that the foreign exchange cost of the project would be met by a suitable project credit from France. This expectation did not, however, materialise and consequently it was decided to undertake the construction of this Station in two phases with the object of reducing the foreign exchange content of their costs and meeting it from the various Mon-Project Credits available to Government. Work on the first unit of the Station, which will be of 200 MWe size, has already commenced and that unit as scheduled will be commissioned some time in 1972. Thus by end of 1973, 980 MWe of nuclear power would flow into different regional grids.
- 4. An outlay of Rs.115.00 crores (approximately) on the above mentioned projects is expected to spill over to the Fourth Plan period (1969-74).

Madras Atomic Power Project (2nd Unit):

- 5. Government had already approved the establishment of a second 200 MVe Unit at Kalpakkam as part of the erstwhile IVth Plan. However, since installation of large size units will result in lower Capital investment per kw, the Department is examining the feasibility of putting up a large size unit (500-600 MVe) at Kalpakkam. Taking into account the estimated deficits in generating capacity in the Southern Region in 1978-79, the Vorking Group on Power of the Planning Commission has recommended installation of 700 MVe of nuclear power by the end of the Vth Plan period in addition to the 200 MVe unit, which will be available from the first unit of MAPP. This 700 MVe may comprise the 500 MVe unit at Kalpakkam and a 200 MVe unit in the Southern part of the Southern Region.
- 5.1 The Sub-Committee of the Working Group is also of the opinion that subject to detailed studies on the absorption of power at high-load factor, the new Station in the Southern part of the Southern Region could be upto a 300 MJe unit.
 - 6. NEW STATIONS TO BE INSTALLED DURING 1969-78 (UPTO END OF THE VTH PLAN PERIOD)

6.1 Power Demand Estimates

The Annual Power Survey Committee on the basis of a detailed study on the industrial, agricultural and other developments in progress, has, in their latest (Fifth) Annual Report indicated that the gross load by 1970-71 would be 13.57 million KJ. Projecting this figure on the basis of the average rate of increase in demand in the past and allowing for the spurt in demand in the agricultural sector, the Norking Group on Power of the Planning Commission considers that it would be reasonable to assume a 15% increase annually in the power demand during the Fourth Plan period beyond 1970-71 and a 12% annual increase during the Vth Plan period (1974-79). Computing on this basis, the power demand in 1973-74 is estimated at 20.5 million KW. The Fifth Annual Power Survey Committee has, however, in their report, put the estimated power demand at 19.7 million KW. Allowing a 12% annual increase during the Fifth Plan period on the figure of 19.7 million KW. the Vorking Group has put the power demand in 1974 at 34.36 million KW.

- 6.2 The total installed capacity by the end of March 1969, when the new Fourth Plan is scheduled to commence, is put at 15.5 million KV. This is expected to be augmented by about 7.5 million KJ by the end of 1973-74 from stations currently under construction. In other words, the generating capacity by the end of 1974 is expected to increase to 23 million KW. About 2.8 million KW of power is also expected to spill over beyond 1973-74 into the Vth Plan from stations which are currently under construction and will be commissioned during the Fourth Plan period.
- 6.3 Based on the load forecasts indicated in the Fifth Annual Power Survey Committee's Report, which has been accepted by the Vorking Group on Power, the defitit in generating capacity by 1973-74 is estimated at 4.45 million KI and by 1978-79 at 17.7 million KI. The region-wise break-up of

these figures are indicated in cols.5 and 8 of Annexure II to this note. To meet the deficits by 1973-74 and in the Vth Plan, the Sub-Committee on Power Planning of the Vorking Group has recommended the installation of 2,000 to 2,500 MWe of nuclear power - the balance being covered by thermal and hydro schemes - by the end of 1978-79. The Sub-Committee has also indicated that of this 100 MWe is to be installed during the IVth Plan period and the remaining 1600-2000 HWe during the Vth Plan period. The region-wise break-up of these is indicated in Annexure III to this note.

6.4 PRIORITIES FOR NET STATIONS

The Sub-Committee of the Working Group on Power has proposed the following priorities for publing up new Atomic Power Stations during the IVth and Vth Plan periods.

Order of priority	Region	Capacity (Wa)	Date by which the Station is required	Remarks		
1	Western	406	to he ready 1973-74	(One Station - Possibly expansion of Tarapur Atomic Power Project).		
2	Southern	500-600	Early Vth Plan	Madras Atomic Power Broject (2nd unit) with higher capacity.		
3	Northern	100-€00	Vth Plan	New Station		
<u>.1</u>	Southern	300	PT .	Another Station in the Southern part of the region		
5	Western	400600	17	New Station		
		2.000-2.500)			

competitive with power produced in thermal stations in areas of high-cost fossil fuels. In recommending the Regions for establishment of new atomic power stations, the Sub-Committee has tept this fact in view. In suggesting the inter-se priority to be accorded to the Stations to be set up during the IVth and Vth Plan, consideration has been given by the Sub-Committee to the desirability of meeting the power demand of the region by installing additional units in the power stations already under construction e.g. Expansion of the Tarapur Atomic Power Project and installation of a 500 MJe unit at Madras in place of the second 200 MJe unit, as such a course would not only result in lower capital cost but also the speedier completion of the projects, due to utilisation of the existing infra-structure.

The sites for the establishment of nuclear power stations have to satisfy a number of technical criteria and their proper selection is of considerable importance. The Department proposes to set up for each Region concerned a small Group comprising the representatives of all interests, which could study the Region's requirements and make recommendations regarding the areas considered suitable for locating atomic power stations. A Steering Group for the Northern Region has already been established on this basis and commenced its studies. Similar Groups are proposed to be constituted for other Regions concerned.

7. TYPE OF STATIONS

7.1 The Indian atomic energy power programme envisages that in the subsequent stage, fast or thermal reactors using thorium and plutonium will be adopted as they would permit on the one hand harnessing of our enormous thorium resources and on the other reduction of the cost of nuclear power.

However, such reactors have necessarily to be preceded by a programme of natural uranium reactors in an earlier stage in order to produce the plutonium which will be required to fuel them initially. The most economical type of natural uranium fuelled reactor is the one moderated by heavy water of the CANDU type and it was for this reason that it was decided to establish such reactor units at Rajasthan and Madras.

- 7.2 It is recognised that the capital costs of the CANDU type reactors, which are being put up in Rajasthan and Madras are at present relatively high though fuelling costs are low on account of good neutron economy. It has been estimated that use of boiling light water as coolant instead of pressurised heavy water may lead to reduction in the capital cost by about 10%. Preliminary designing of a 300 KWe boiling light water cooled heavy water moderated natural uranium fuelled reactor has been taken up on hand. After the completion of the Second unit of the Madras Atomic Power Station, which will have natural uranium, heavy water moderated and heavy water cooled reactor, it is expected that subsequent stations to the end of the Vth Plan period will have to be based on CANDU type Boiling Light Water design.
- 7.3 As already stated earlier, the second stage of the Indian atomic energy power programme will be based on breeder power reactors. Studies have been initiated on the development of fast reactors using plutonium as fuel and thorium or uranium as fertile materila. For this purpose, a fast Reactor Centre with the following facilities is being established near Kalpakkam, the site of Madras Atomic Power Project.
 - (i) Facilities like Heat Transfer Laboratory, Fuel Fabrication and Reprocessing Laboratory etc.
 - (ii) A prototype Fast Reactor with about 10 MWe capacity to give experience to Indian scientists and engineers for designing and constructing Fast Breeder Power Reactors and
 - (iii) A Zero Energy Fast Facility for studying the physics design of large breaders.

The capital cost on the establishment of the Centre is expected to be of the order of R.15.00 crores, which is included in the Research & Development programme of the Department.

The programme is expected to be completed in about 7-8 years from now and it would be possible to embark on the construction of Fast Breeder Power Reactors towards the end of the Vth Plan period.

8. SIZE OF STATIONS TO BE BUILT.

Experience in foreign countries has shown that capital and operating costs will be reduced considerably, if large capacity - 500 to 1000 MWe nuclear power stations are built. Subject to the capability of the grids to accept larger units, the efforts of the Department will be directed towards establishing reactor units of 500-600 Me range. Regarding the turbo-generators required for these larger units, it is understood that both HEIL and BHEL are examining the feasibility of manufacturing larger units with their collaborators, as well as with other European turbine manufacturers. In case it is not possible to obtain larger size turbo-g merator units in India, we may be obliged to install two smaller size turbo units with each large size reactor units. Further reduction in cost is possible, if agro-industrial complex is established around such large atomic power stations. These complexes will provide the requisite base load at minimum transmission cost. If such stations are established in India, they would not only provide the necessary impetus for agricultural and industrial development but also provide cheap power for other uses as surplus power could be fed into the grid and sold at cheap rate. The feasibility of setting up such stations in the country during the next ten y ars is under examination.

9. OUTLAY DURING IVTH AND VTH PLAN PERIOD.

According to the present estimates, the capital cost of nuclear power stations, if we go in for large size (500 MW or above) reactor units is expected to be of the order of Rs.2,300/- per K.W. at current level of prices. Allowing a 10% increase for escalation, it would, perhaps, be prudent to assume a capital cost of Rs.2,500/- per KW. On this basis, establishment of 2,500 MWe by the end of the Vth Plan period, the optimum figure recommended by the Sub-Committee B of the Vorking Group on power planning would involve an investment of Rs.625.00 crores. According to the priorities indicated by the Sub-Committee, the new station in the Vestern Region is required to be ready by 1973-74, the second unit of Madras Atomic Power Project with larger capacity by early Vth Plan period and the remaining stations during the Vth Plan. On the assumption that the construction of each of the station would take 5 years to complete, the phasing of the investment of Rs.625.00 crores would be as under:-

(i) IVth Plan period (ii) Vth Plan period (iii) Spill over beyond Vth Plan ... Rs.241.25 crores. ... Rs.376.25

... Rs. 7.50 11

Total:

Rs. 625.00 crores

The year-wise phasing of the above outlays is indicated in Annexure IV.

As already mentioned in para 3 above, an amount of Rs.115.00 crores representing the balance of outlay on the Nuclear Power Stations currently under construction will spill over to the IVth Plan period. Thus the total outlay on Nuclear Power Stations during the IVth Plan period, if the programme Bor the installation of an additional 2500 MMe is accepted, will be Rs.356.98 crores, or, say Rs.360.00 crores.

10. FOREIGN EYCHANGE REQUIREMENTS

The foreign exchange requirement for import of raw materials, components etc. required for fabrication of critical parts of the Station may be placed at a maximum of 20% of the overall cost i.e. No.125 crores of which No.40-50 crores would be required during the IVth Plan period and the balance during the first two years of the Vth Plan period.

Statement showing the Outlays required on Nuelear Power Stations during the Fourth Plan period (1969-71).

	4. Madras Atomic Power Project (I Unit)	3. Rajasthan Atomic Powar Station (iind Unit)	2. Rajasthan Atomic Power Station (Ist Unit)	1. Tarapur Atomic Power Station	4 - Sanctioned Projects:	w.w.w.w.w.w.w.w.w.w.w.w.w.w.w.w.w.w.w.	Sanctioned Expanditure incurred Estimated Name of Project Cost Name of Project Cost
	6178.37	5816,00	5850.00	8269.00	*		Sanctioned Estimated Cost
	133,93	136.76	3300 • 48	7822.14		(Figures in Ns. Lakhs	Expanditure incurred to end of 1967-68
	350,00	600,00	1150.00	450.00		n No. lakhs)	Estimated Expanditure during 1968-69
11,573.20	5691.11	5079.24	799,52	&	•		Spillover to Plan IV
•	including fual and escluding Haavy Mator	including fual (170) and excluding Havy Water	including fuel (199.55)and ex- cluding Heavy Jater	including fuol	•		pillover o Plan IV Remarks

Statement showing the estimates of deficit in the in the power requirements in various regions during 1973-74 and

	power 1 1978-78	1978-79.	1n various	STOTES I	401 THE TO 10	(Figur	Figures in MWe)
		1973-74 1973-74	•	0	•-•-• (end	1978-79 of Vth Plan p	1978-79 f Vth Plan period)
	(end of Estimated Load	Estimated installed capacity	Estimated effective capacity (70% of	Deficit	Estimated Load	timated fective pacity	Deficit
North-rn Region	. 4 ₉ 952	5,754	3,875	1,077 (1,250)	8,815	4,957	3,858 (4,500)
Western Ragion	4,788	5,311	3,691	1,097 (1,350)	8,562	4,906	3,656 (4,500)
Southern Region	5,016	6,047	4,333	(900)	9,105	5,128	(4,900)
Eastern Region	3,746	4,545	3,028	718 (850)	6,557	3,738	2,869 (3,600)
North Eastern	184	ಬ 56	156	(100)	327	220	107
Total	18 ₉ 686	21,913	15,083	3,603 (4,450)	33,365	18,949	14,417 (17,700)

Note: Figures in brack ts under col.(5) and (8) represent deficit in installed capacity.

ANNEKURE III

Tentative allocation of Sources of Power for mating the deficit in 1973-74 and 1978-79.

		N. Jastern	Eas tern	South ern	Western	Northorn	Ragion
4 4 50		100	8 5 0	900	1350	1250	Addl. Region Generating Capacity required to be installed by 1973-74. Hydro Thermal Mucles
3400	and age offer	100	650	700	900	1050	Hydro
650	special wanter action events	1	200	200	50	200	Thermal
4.00	1	ŧ	1	8	400	ŧ	Muclaar
17700	eda eda osta ever pos	200	3600	4900	4500	4500	Addl. Gamating Gamating Capacity required to be Hydro Thermal Nuclear installed by 1978-79
12500	epps where seem epps	200	1800	3700	3000	3800	
3700	925 aq5 soll bess	1	1800	500	1100	300	Thormal
1500 (2100)	400 000	å	å	700 (900)	400 (600)	400 (600)	Hydro Thormal Nuchear